

“ROTOPLAST” INKS

series 110

PRINT TYPE	Rotogravure.
MAIN SUBSTRATE	Corona treated Polyolefine films.
OTHER SUBSTRATES	Lacquered polypropylene; polyester; paper.
RECOMMENDED THINNERS	Ethyl Acetate. Our specific diluent: “DILUENTE” (“DILUENT”), code 500/01V.
RETARDER	Methoxy Propanol (e.g. Dowanol PM), Glycol Ethers (e.g. Cellosolve). Our specific retarder: “RITARDANTE PM100” (“PM100 RETARDER”), code 100D/013.
FEATURES	Excellent printability, gloss, good solvent retention, good scratch and rubbing resistance. Inks suitable for external side printing. Good heat resistance (~160°C).
NOTES	In order to improve the anchorage on polypropylene or low-treated films, an addition of 2-5% of our additive “ADIPLAST 55”, code 100T/005 is recommended. The additived ink must be used quickly. It must not be added to pure ink. Shake the ink before use.
EXPIRY DATE AND STORAGE	The quality of the product is ensured for 12 months from the manufacture date with the product kept in the original sealed containers. A storage temperature of 20°C is suggested.
STANDARD PACKAGING	Pails 20-25 Kg; drums 170 Kg; tanks 500-900 Kg.



*The aim of these technical data sheets is to inform the customers about our products, but they can not include all printing situations.
For this reason the particularities of all printing processes must be considered before use of the described products and we suggest to contact us for further informations.*