

## “NASTRIPLAST” INKS

series 116

PRINT TYPE	Flexographic.
MAIN SUBSTRATE	Corona treated Polypropylene.
RECOMMENDED THINNERS	Ethyl Alcohol 99.9°/ Ethyl Acetate mixture in various ratios (e.g. 80/20). Our specific diluent: “DILUENTE 70/30” (“70/30 DILUENT”), code 100D/003.
RETARDER	Methoxypropanol (e.g. Dowanol PM), glycolethers (e.g. Cellosolve). Our specific retarder: “RITARDANTE PM100” (“PM100 RETARDER”), code 100D/013.
CLICHE’	Photopolymeric clichè can be used which have Alcohol/Acetate mixture fastness or butyl rubber rollers.
FEATURES	Inks suitable for sandwich printing of polypropylene films, then coated with acrylic or solvent-based adhesive. Excellent printability and gloss, good rubbing resistance.
NOTES	In order to obtain a sufficient adhesion, the film must be treated 38-42 dyne and 3-5% of our product “ADIPLAST 55”, code 100T/005 must be added to the ink before use. Shake the ink before use.
EXPIRY DATE AND STORAGE	The quality of the product is ensured for 12 months from the manufacture date with the product kept in the original sealed containers. A storage temperature of 20°C is suggested.
STANDARD PACKAGING	Pails 10-20-25 Kg; drums 170 Kg; tanks 500 Kg.



*The aim of these technical data sheets is to inform the customers about our products, but they can not include all printing situations.  
For this reason the particularities of all printing processes must be considered before use of the described products and we suggest to contact us for further informations.*