

## “METALPLAST” INKS

series 140

PRINT TYPE	Flexographic.
MAIN SUBSTRATE	Metal side of metalized Polypropylene.
RECOMMENDED THINNERS	Ethyl Alcohol 99.9°/ Ethyl Acetate mixture in various ratios (e.g. 70/30). Our specific diluent: “DILUENTE 70/30” (“70/30 DILUENT”), code 100D/003.
RETARDER	Methoxy Propanol (e.g. Dowanol PM), Glycol Ethers (e.g. Cellosolve). Our specific retarder: “RITARDANTE PM100” (“PM100 RETARDER”), code 100D/013.
CLICHE’	Photopolymeric clichè can be used which have Alcohol/Acetate mixture fastness or butyl rubber rollers.
FEATURES	These inks are suitable for printing on external side. Excellent gloss, good scratch and rubbing resistance. Good heat resistance (~130°C).
NOTES	High gloss and transparent inks. On request they can be formulated in the more covering semi-gloss version. Shake the ink before printing.
EXPIRY DATE AND STORAGE	The quality of the product is ensured for 12 months from the manufacture date with the product kept in the original sealed containers. A storage temperature of 20°C is suggested.
STANDARD PACKAGING	Pails 20-25 Kg; drums 170 Kg; tanks 500-900 Kg.



*The aim of these technical data sheets is to inform the customers about our products, but they can not include all printing situations.  
For this reason the particularities of all printing processes must be considered before use of the described products and we suggest to contact us for further informations.*