

"INK PACK" INKS

series 105-106

PRINT TYPE	Flexographic.
MAIN SUBSTRATE	Paper (glazed and Kraft).
OTHER SUBSTRATES	Paper.
RECOMMENDED THINNERS	Ethyl acetate or Ethyl Acetate/Ethanol 99.9° mixture in various ratios (up to 20/80). Our specific diluent: "DILUENTE ET100" ("ET100 DILUENT"), code 100D/025.
RETARDER	Methoxypropanol (e.g. Dowanol PM). Our specific retarder: "RITARDANTE PM100" ("PM100 RETARDER"), code 100D/013.
CLICHE'	Photopolymeric clichè can be used which have Alcohol/Acetate mixture fastness or butyl rubber rollers for full background printing.
FEATURES	Inks suitable for full background printing; they can be formulated either in the opaque version (105 series) or in the glossy version (106 series). Good scratch and rubbing resistance.
NOTES	In order to obtain best results in opaqueness and coverage we suggest double passage printing. The Ink Pack-2P text means the necessity of a double passage printing (with a dilution 15-20%) in order to obtain the requested shade. Shake the ink before using.
EXPIRY DATE AND STORAGE	The quality of the product is ensured for 12 months from the manufacture date with the product kept in the original sealed containers. A storage temperature of 20°C is suggested.
STANDARD PACKAGING	Pails 20-25 Kg; drums 170 Kg, tanks 500-900 Kg.



*The aim of these technical data sheets is to inform the customers about our products, but they can not include all printing situations.
For this reason the particularities of all printing processes must be considered before use of the described products and we suggest to contact us for further informations.*