

“HYDROFONDI” INKS

Series 429

PRINT TYPE	Flexographic, Rotogravure.
MAIN SUBSTRATE	Onion skin paper and glazed paper.
OTHER SUBSTRATES	Paper.
RECOMMENDED THINNERS	Water (suggested dilution 5-10%); Water/Alcohol mixture [when an increase in drying rapidity is required, our product “VELOCIZZANTE HYDRO” (“HYDRO ACCELERATOR”), code 400D/001].
RETARDER	Glycols; Propylen Glycols; our product “ADDITIVO ANTIMBARCANTE” (“ANTIWARPING ADDITIVE”), code 550/13V (recommended dosage 2-5%).
CLICHE’	Photopolymeric clichè can be used which have Water/Alcohol mixture fastness or butyl rubber rollers.
FEATURES	Inks suitable for full background printing; they can be formulated either in the opaque or in the glossy version and they can be printed by single or double passage printing. Good rubbing and scratch resistance.
NOTES	Inks formulated in order to minimize the paper warping. If necessary, the “ANTI-WARPING ADDITIVE”, code 550/13V (2-5%) can be added. We recommend not allowing the ink to get dry on the rolls. We suggest washing the machine with our detergent “LAVARULLI”, code 710/08, if needed.
EXPIRY DATE AND STORAGE	The quality of the product is ensured for 12 months from the manufacture date with the product kept in the original sealed containers. A storage temperature between 1° and 35°C is suggested.
STANDARD PACKAGING	Pails 25 Kg; drums 200 Kg; tanks 500-1000 Kg.



*The aim of these technical data sheets is to inform the customers about our products, but they can not include all printing situations.
For this reason the particularities of all printing processes must be considered before use of the described products and we suggest to contact us for further informations.*