

## “HEAT/RES” INKS

series 428

PRINT TYPE	Flexographic.
MAIN SUBSTRATE	Paper.
OTHER SUBSTRATES	Card and Cardboard.
RECOMMENDED THINNERS	Water (suggested dilution 5-15%); Water/Alcohol Mixture [when an increase in drying rapidity is required, our product “VELOCIZZANTE HYDRO” (“HYDRO ACCELERATOR”), code 400D/001].
RETARDER	Glycols; Propylen Glycols; our product “RITARDANTE HYDRO” (“HYDRO RETARDER”), code 600/20V (recommended dosage 1- 5%).
CLICHE’	Photopolymeric clichè can be used which have Water/Alcohol mixture fastness or butyl rubber rollers.
FEATURES	Water based inks with good printability, rubbing resistance, medium brilliance, excellent water resistance. This series is heat resistant (over 130°C for one second max). Series suitable for printing on labels used in thermal printers and always when high heat resistance is required.
NOTES	We recommend not allowing the ink to get dry on the rolls. Wash with our product “LAVARULLI”, code 710/08 or other detergent, if necessary.
EXPIRY DATE AND STORAGE	The quality of the product is ensured for 12 months from the manufacture date with the product kept in the original sealed containers. A storage temperature between 1° and 35°C is suggested.
STANDARD PACKAGING	Pails 25 Kg; drums 200 Kg; tanks 500-1000 Kg.



*The aim of these technical data sheets is to inform the customers about our products, but they can not include all printing situations.  
For this reason the particularities of all printing processes must be considered before use of the described products and we suggest to contact us for further informations.*