

## “FLEXOFILM” INKS

series 305

PRINT TYPE	Flexographic.
MAIN SUBSTRATE	Treated Polyolefine films.
RECOMMENDED THINNERS	Co-solvent mixtures used for polyamide inks: the components of these mixtures are 30% Alcohol (e.g. Isopropyl or Isobutyl alcohol) and 70% aliphatic solvent (e.g. hexane or heptane). Our specific diluent: “DILUENTE PAM” (“PAM DILUENT”), code 300D/001.
RETARDER	Isobutyl alcohol. Our specific retarder: “RITARDANTE PAM” (“PAM RETARDER”), code 300D/005.
CLICHE'	Clichè can be used which have Alcohol/benzine mixture fastness or nitrile rubber rollers.
FEATURES	Inks suitable for external print. <u>These inks have low heat resistance and are not suitable for prints subjected to welding.</u> Excellent gloss and adhesion. Good scratch and rubbing resistance.
NOTES	In winter gelling phenomena could occur; in such case it is necessary to keep the ink in a well-heated place and to mix it very well before using.
EXPIRY DATE AND STORAGE	The quality of the product is ensured for 12 months from the manufacture date with the product kept in the original sealed containers. A storage temperature of 20°C is suggested.
STANDARD PACKAGING	Pails 10-20 Kg; drums 160 Kg; tanks 500-900 Kg.



*The aim of these technical data sheets is to inform the customers about our products, but they can not include all printing situations. For this reason the particularities of all printing processes must be considered before use of the described products and we suggest to contact us for further informations.*